

# PRODUCT INFORMATION PACKET

Model No: TCA2503A3133GACD01

Catalog No: TCA2503A3133GACD01

250.0 kW General Purpose Low Voltage IEC Motor, 3 phase, 1000 RPM, 415 V, 355L Frame, TEFC  
Cast Iron IE3 Efficiency Motors





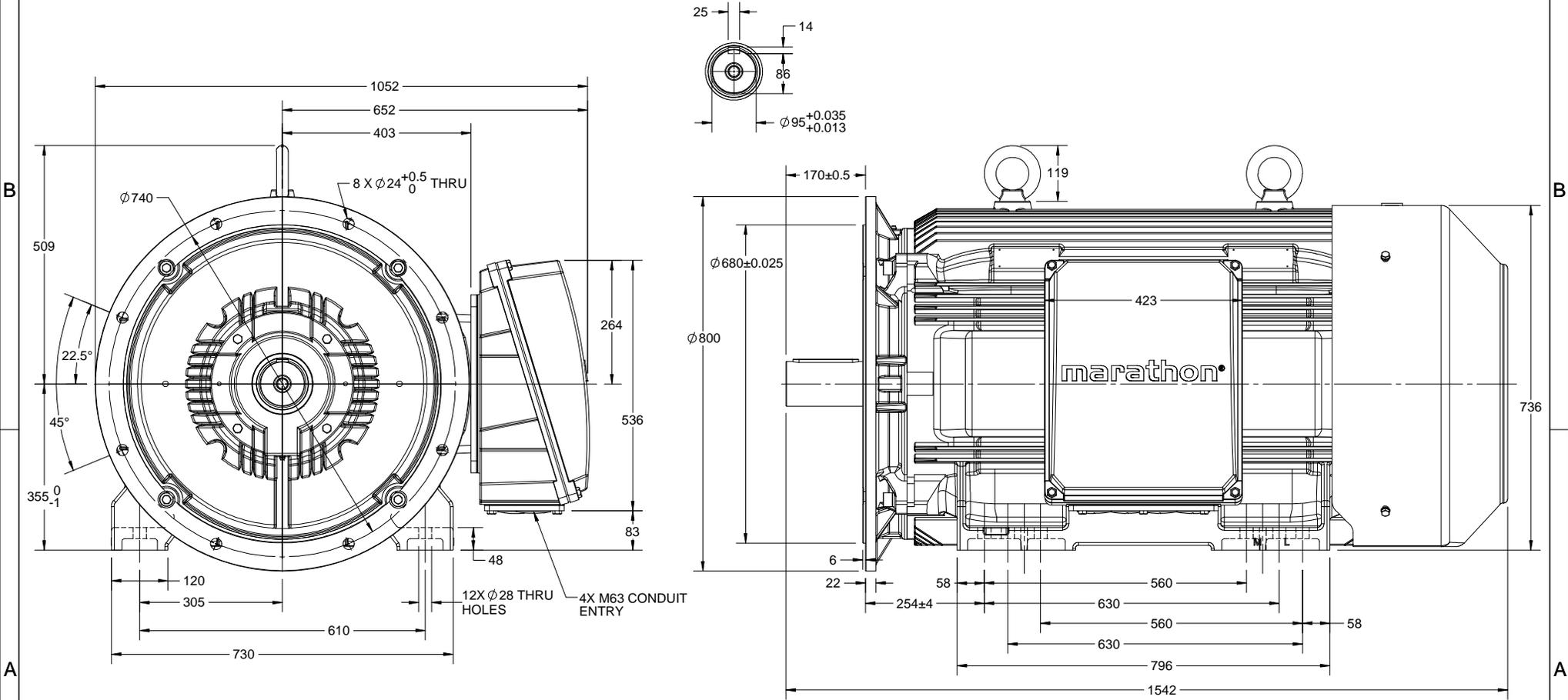
### Nameplate Specifications

Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	415 V
Current	427.1 A	Speed	992 rpm
Service Factor	1	Phase	3
Efficiency	95.8 %	Power Factor	0.85
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Ambient Temperature	50 °C	Drive End Bearing Size	6322
Opp Drive End Bearing Size	6322	UL	No
CSA	No	CE	Yes
IP Code	55		

### Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	R Side		
Outline Drawing	0235502333	Connection Drawing	8442000085

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DRAWING REVISION B	REVISION BY VS	DATE 05/07/2018
ECO ECO-0148344	APPROVED BY SBD	DATE 05/07/2018
ECO DESCRIPTION MODEL UPDATED		
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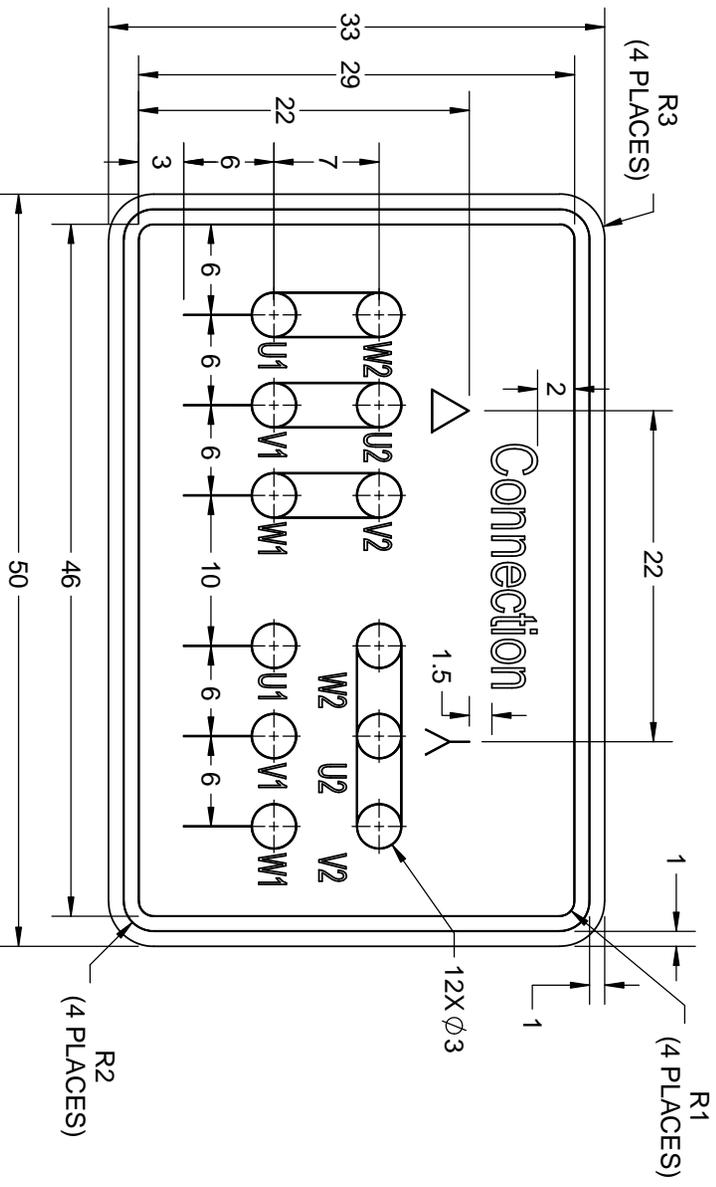
DRAWN BY GSR
DATE 15/01/2017
APPROVED BY JAY
DATE 15/01/2017
REFERENCE

<b>marathon</b> Motors	
DESCRIPTION <b>OUTLINE</b> 355L FR-4-8P-B35 MTG. TCA/QCA-RHS TB	
MATERIAL	PROCESS/FINISH
SIZE B	DRAWING NUMBER <b>0235502333</b>
THIRD ANGLE PROJECTION	SHEET 1 OF 1

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DRAWING REVISION	REVISION BY	DATE
A	SN	13/01/2017
ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0-6	±0.1
	>6-30	±0.2
	>30-120	±0.3



- NOTES:
1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
  2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
  3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

DRAWN BY SN		 Regal Beloit America, Inc.	
DATE 16/12/2016			
APPROVED BY SBD		DESCRIPTION <b>CONN DIAGRAM-NAMEPLATE</b>	
DATE 16/12/2016			
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE A	DRAWING NUMBER 8442000085	SHEET 1 OF 1

Model No. TCA2503A3133GACD01

U (V)	Δ / Y Conn	f (Hz)	P		I		n (RPM)	T (Nm)	IE Class	% EFF at __ load				PF at __ load			I <sub>L</sub> /I <sub>N</sub> [pu]	T <sub>M</sub> /T <sub>N</sub> [pu]	T <sub>L</sub> /T <sub>N</sub> [pu]
			[kW]	[hp]	[A]	[RPM]				5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
415	Δ	50	250	335	427.1	992	2406.21		IE3	-	95.8	95.8	95.9	0.85	0.81	0.71	6.7	2.3	2.7

Motor type	TCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B35
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	355L	Motor weight - approx.	1962 kg
Duty	S1	Gross weight - approx.	2007 kg
Voltage variation *	± 10%	Motor inertia	12.1563 kgm <sup>2</sup>
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.8 mm/s
Design	N	Noise level ( 1meter distance from motor)	70 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +50 °C	Type of coupling	Direct
Temperature rise (by resistance)	70 [ Class B ] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	-
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball bearing	Accessory - 3	-
DE / NDE bearing	6322 C3 / 6322 C3	Terminal box position	RHS
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 300mm <sup>2</sup> /4 x M63 x 1.5
Type of grease	Shell Gadus S5 V100 or Equivalent	Auxiliary terminal box	NA

I<sub>L</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

T<sub>M</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

T<sub>L</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	-	IS 12615 : 2018	-	-	-

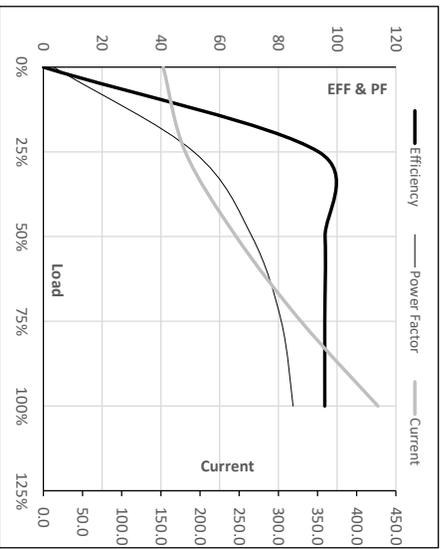
Model No. TCA2503A3133GACD01

Enclosure	U [V]	$\Delta$ /Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb Temp [°C]	Duty	Elevation [m]	Inertia [kg·m <sup>2</sup> ]	Weight [kg]
TFC	415	$\Delta$	50	250	335	427.1	992	245.37	2406.21	IE3	50	S1	1000	12.1563	1962

**Motor Load Data**

Load Point	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A 153.0	181.2	246.2	328.8	427.1	
Torque	Nm 0.0	597.7	1197.8	1800.5	2406.2	
Speed	r/min 1000	998	996	994	992	
Efficiency	% 0.0	93.7	95.9	95.8	95.8	
Power Factor	% 3.5	51.2	71.0	81.0	85.0	

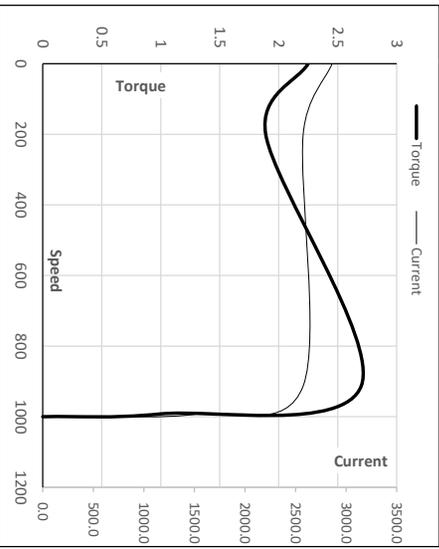
**Performance vs Load Chart**



**Motor Speed Torque Data**

Load Point	LR	P-Up	BD	Rated	NL
Speed	r/min 0	200	913	992	1000
Current	A 2861.8	2575.6	1535.0	427.1	153.0
Torque	pu 2.3	1.9	2.7	1	0

**Starting Characteristics Chart**



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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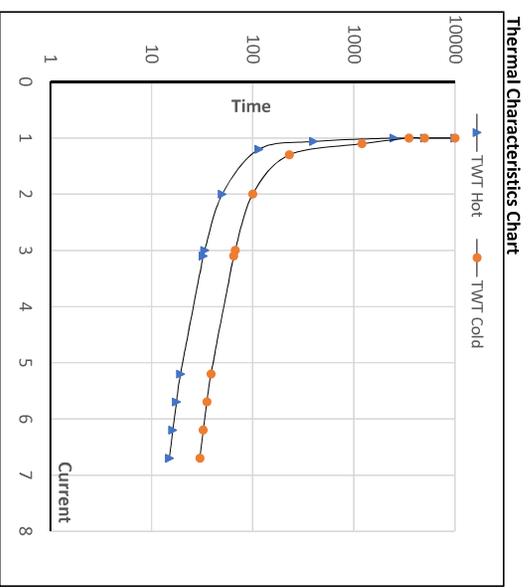


Model No. TCA2503A3133GACD01

Enclosure	U	Δ/Y	f	P	P	I	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
(V)	415	Δ	50	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]	S1	[m]	[kg·m <sup>2</sup> ]	[kg]
TEFC				250	335	427.1	992	245.19	2406.21	IE3	50	S1	1000	12.1563	1962

**Motor Speed Torque Data**

Load	FL	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR	
TWT Hot	s	10000	50	34	30	25	18	15
TWT Cold	s	10000	100	67	60	50	37	30
Current	pu	1	2	3	4	5	5.5	6.7



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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