

# PRODUCT INFORMATION PACKET

**marathon**<sup>®</sup>  
Motors

Model No: TCA1P53A3181GACD01

Catalog No: TCA1P53A3181GACD01

1.5 kW General Purpose Low Voltage IEC Motor, 3 phase, 1000 RPM, 415 V, 100L Frame, TEFC  
Cast Iron IE3 Efficiency Motors



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**REGAL**



**Nameplate Specifications**

Output HP	<b>2 Hp</b>	Output KW	<b>1.5 kW</b>
Frequency	<b>50 Hz</b>	Voltage	<b>415 V</b>
Current	<b>3.3 A</b>	Speed	<b>965 rpm</b>
Service Factor	<b>1</b>	Phase	<b>3</b>
Efficiency	<b>82.5 %</b>	Power Factor	<b>0.76</b>
Duty	<b>S1</b>	Insulation Class	<b>F</b>
Frame	<b>100L</b>	Enclosure	<b>Totally Enclosed Fan Cooled</b>
Ambient Temperature	<b>50 °C</b>	Drive End Bearing Size	<b>6206</b>
Opp Drive End Bearing Size	<b>6206</b>	UL	<b>No</b>
CSA	<b>No</b>	CE	<b>Yes</b>
IP Code	<b>55</b>		

**Technical Specifications**

Electrical Type	<b>Squirrel Cage</b>	Starting Method	<b>Direct On Line</b>
Poles	<b>6</b>	Rotation	<b>Bi-Directional</b>
Mounting	<b>B14B</b>	Motor Orientation	<b>Shaftdown</b>
Drive End Bearing	<b>2z-C3</b>	Opp Drive End Bearing	<b>2z-C3</b>
Frame Material	<b>Cast Iron</b>	Shaft Type	<b>Keyed</b>
Overall Length	<b>398 mm</b>	Frame Length	<b>200 mm</b>
Shaft Diameter	<b>28 mm</b>	Shaft Extension	<b>60 mm</b>
Assembly/Box Mounting	<b>Top</b>		
Connection Drawing	<b>8442000085</b>	Outline Drawing	<b>0210000275</b>

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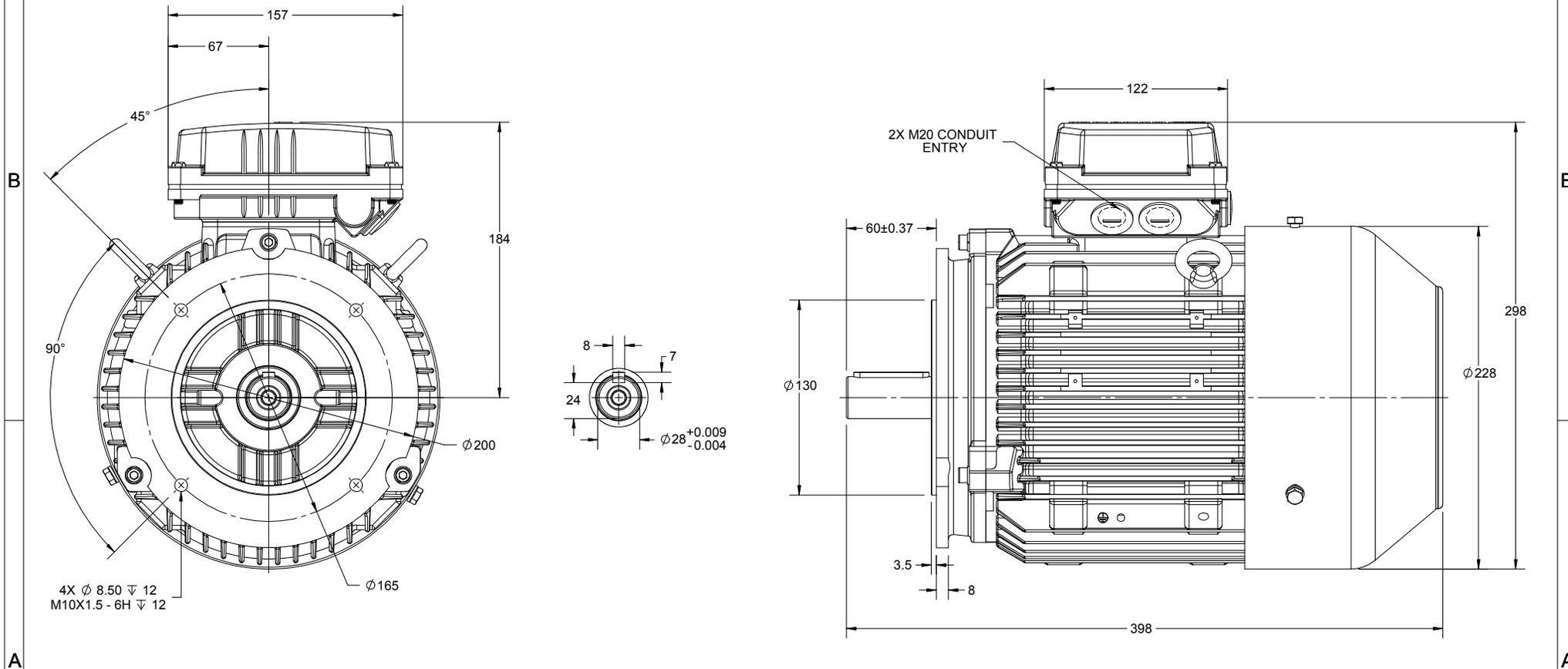
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# OUTLINE



DRAWING REVISION B	REVISION BY NIV	DATE 29/04/2019
ECO ECO-0165600	APPROVED BY SR	DATE 29/04/2019
ECO DESCRIPTION MODEL UPDATED		
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DRAWN BY SMAR		
DATE 02/09/13		
APPROVED BY JAY	DESCRIPTION OUTLINE	
DATE 02/09/13	100 FR.- B14B MTG. MOTOR TYPE: TCA	
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0210000275
		SHEET 1 OF 1

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DRAWING REVISION	REVISION BY	DATE
A	SN	13/01/2017
ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0-6	±0.1
	>6-30	±0.2
	>30-120	±0.3



- NOTES:
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
  - AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
  - THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

DRAWN BY SN		DESCRIPTION <b>REGAL</b> <sup>TM</sup> Regal Beloit America, Inc. CONN DIAGRAM-NAMEPLATE	
DATE 16/12/2016		DATE 16/12/2016	
APPROVED BY SBD		MATERIAL	
DATE 16/12/2016		PROCESS/FINISH	
REFERENCE		SIZE A	
THIRD ANGLE PROJECTION		DRAWING NUMBER 8442000085	
		SHEET 1 OF 1	

Model No. TCA1P53A3181GACD01

U (V)	Δ / Y Conn	f (Hz)	P		I		n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I <sub>L</sub> /I <sub>N</sub> [pu]	T <sub>M</sub> /T <sub>N</sub> [pu]	T <sub>L</sub> /T <sub>N</sub> [pu]
			[kW]	[hp]	[A]	[A]				5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
415	Y	50	1.5	2.0	3.3	965	14.76		IE3	-	82.5	82.5	79.2	0.76	0.67	0.52	5.8	2.1	2.6

Motor type	TCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B14B
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	100L	Motor weight - approx.	37 kg
Duty	S1	Gross weight - approx.	40 kg
Voltage variation *	± 10%	Motor inertia	0.0143 kgm <sup>2</sup>
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	1.6 mm/s
Design	N	Noise level ( 1meter distance from motor)	55 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +50 °C	Type of coupling	Direct
Temperature rise (by resistance)	70 [ Class B ] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	-
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball bearing	Accessory - 3	-
DE / NDE bearing	6206-2Z / 6206-2Z	Terminal box position	TOP
Lubrication method	Greased for life	Maximum cable size/conduit size	1R x 3C x 10mm <sup>2</sup> /2 x M20 x 1.5
Type of grease	NA	Auxiliary terminal box	NA

I<sub>L</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

T<sub>M</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

T<sub>L</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	-	IS 12615 : 2018	-	-	-

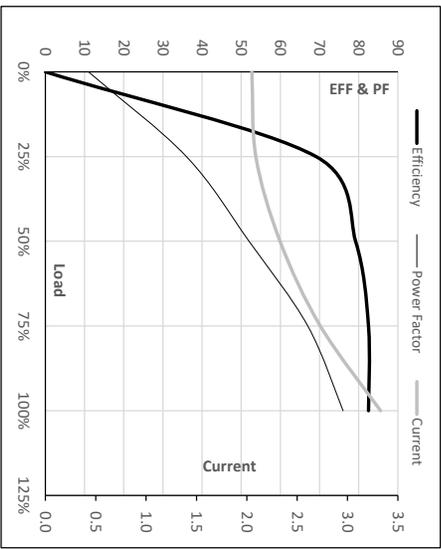
Model No. TCA1P53A3181GA0D01

Enclosure	U (V)	$\Delta$ /Y Conn	f (Hz)	P (kW)	P (hp)	I (A)	n (RPM)	T (kgm)	T (Nm)	IE Class	Amb Temp (°C)	Duty	Elevation (m)	Inertia (kg·m <sup>2</sup> )	Weight (kg)
TFC	415	Y	50	1.5	2.0	3.3	965	1.51	14.76	IE3	50	S1	1000	0.0143	37

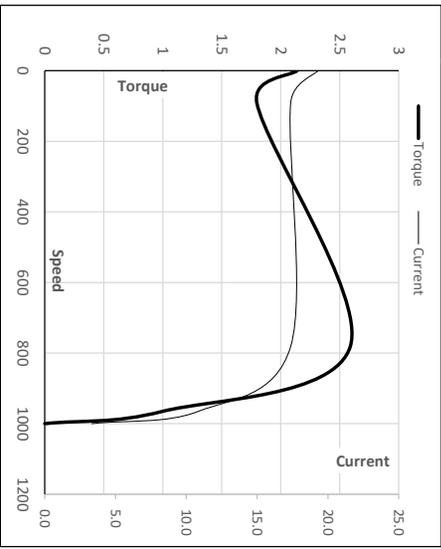
**Motor Load Data**

Load Point	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	2.1	2.1	2.3	2.7	3.3
Torque	Nm	0.0	3.6	7.2	11.0	14.8
Speed	r/min	1000	991	983	975	965
Efficiency	%	0.0	69.1	79.2	82.5	82.5
Power Factor	%	11.0	36.0	52.0	67.0	76.0

**Performance vs Load Chart**



**Starting Characteristics Chart**



**Motor Speed Torque Data**

Load Point	LR	P-Up	BD	Rated	NL
Speed	r/min	0	91	781	1000
Current	A	19.3	17.4	10.9	3.3
Torque	pu	2.1	1.8	2.6	1
					0

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

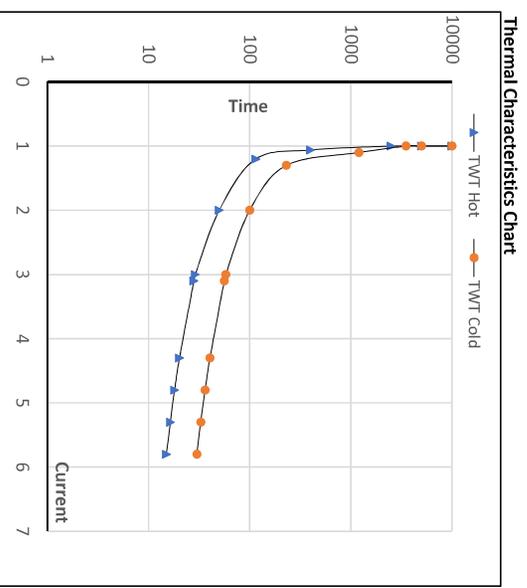
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Model No. TC41P53A3181GACD01

Enclosure	U	$\Delta$ / Y	f	P	P	I	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg·m <sup>2</sup> ]	[kg]
TEFC	415	Y	50	1.5	2.0	3.3	965	1.50	14.76	IE3	50	S1	1000	0.0143	37

**Motor Speed Torque Data**

Load	FL	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR	
TWT Hot	s	10000	50	29	25	17	16	15
TWT Cold	s	10000	100	58	50	35	31	30
Current	pu	1	2	3	4	5	5.5	5.8



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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