

PRODUCT INFORMATION PACKET

Model No: TCA18P3A3113GACD01

Catalog No: TCA18P3A3113GACD01

18.5 kW General Purpose Low Voltage IEC Motor, 3 phase, 1000 RPM, 415 V, 200L Frame, TEFC
Cast Iron IE3 Efficiency Motors





Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	415 V
Current	35.1 A	Speed	986 rpm
Service Factor	1	Phase	3
Efficiency	91.7 %	Power Factor	0.8
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Ambient Temperature	50 °C	Drive End Bearing Size	6312
Opp Drive End Bearing Size	6212	UL	No
CSA	No	CE	Yes
IP Code	55		

Technical Specifications

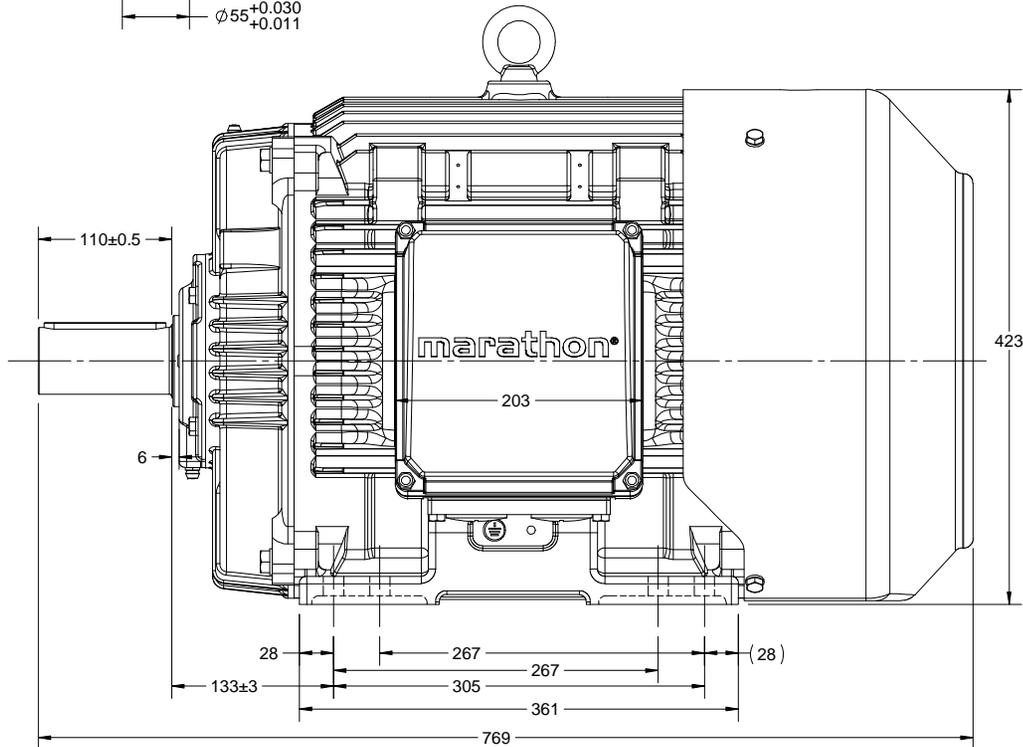
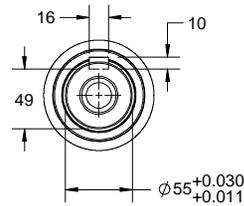
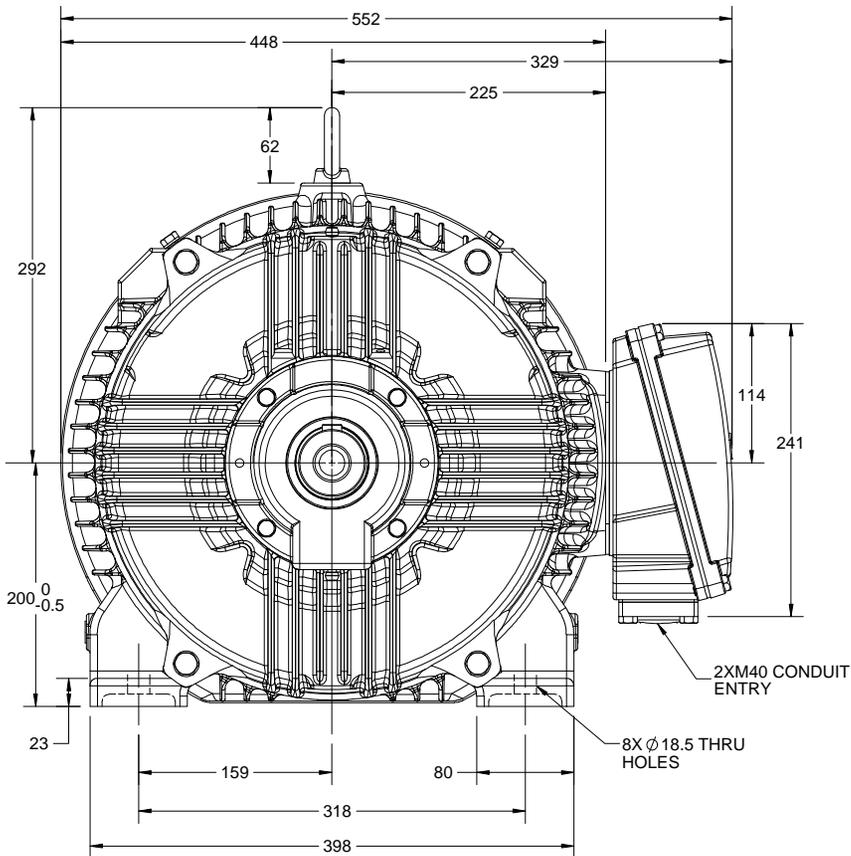
Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	R Side		
Outline Drawing	0220000522	Connection Drawing	8442000085

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OUTLINE

B

B



A

A

DRAWING REVISION C	REVISION BY BISWA	DATE 1/08/2018
ECO ECO-0148344	APPROVED BY SBD	DATE 1/08/2018
ECO DESCRIPTION DRAWING UPDATED		
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DRAWN BY UDAY
DATE 16/08/2016
APPROVED BY SBD
DATE 16/08/2016
REFERENCE

marathon
Motors

DESCRIPTION
OUTLINE
200LFR-B3 MTG. TYPE: TCA/QCA-RHS TB

THIRD ANGLE
PROJECTION

MATERIAL PROCESS/FINISH

SIZE B DRAWING NUMBER 0220000522 SHEET 1 OF 1

Model No. TCA18P3A3113GACD01

U (V)	Δ / Y Conn	f (Hz)	P		I		n (RPM)	T (Nm)	IE Class	% EFF at __ load				PF at __ load			I _L /I _N [pu]	T _M /T _N [pu]	T _L /T _N [pu]
			[kW]	[hp]	[A]	[hp]				5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
415	Δ	50	18.5	25	35.1	986	180.68		IE3	-	91.7	91.7	92.1	0.8	0.75	0.63	6.4	2.2	2.7

Motor type	TCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	200L	Motor weight - approx.	281 kg
Duty	S1	Gross weight - approx.	311 kg
Voltage variation *	± 10%	Motor inertia	0.6218 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level (1meter distance from motor)	62 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +50 °C	Type of coupling	Direct
Temperature rise (by resistance)	70 [Class B] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	-
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball bearing	Accessory - 3	-
DE / NDE bearing	6312 C3 / 6212 C3	Terminal box position	RHS
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 50mm ² /2 x M40 x 1.5
Type of grease	Shell Gadus S5 V100 or Equivalent	Auxiliary terminal box	NA

I_L/I_N - Locked Rotor Current / Rated Current

T_M/T_N - Breakdown Torque / Rated Torque

T_L/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	-	IS 12615 : 2018	-	-	-

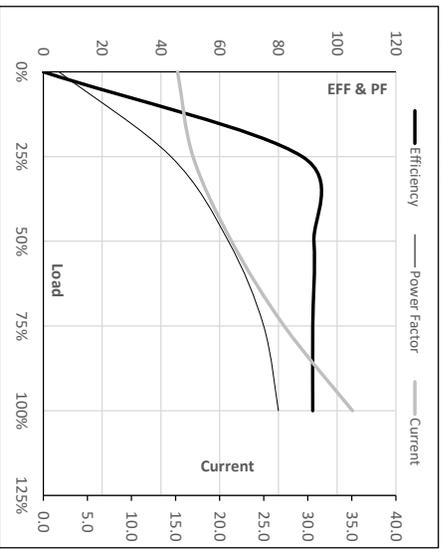
Model No. TCA18P3A3113GACD01

Enclosure	U [V]	Δ /Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb Temp [°C]	Duty	Elevation [m]	Inertia [kg·m ²]	Weight [kg]
TFC	415	Δ	50	18.5	25	35.1	986	18.42	180.68	IE3	50	S1	1000	0.6218	281

Motor Load Data

Load Point	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A 15.2	17.0	21.4	27.3	35.1	
Torque	Nm 0.0	44.7	89.7	135.0	180.7	
Speed	r/min 1000	997	993	990	986	
Efficiency	% 0.0	88.1	92.1	91.7	91.7	
Power Factor	% 5.3	43.4	63.0	75.0	80.0	

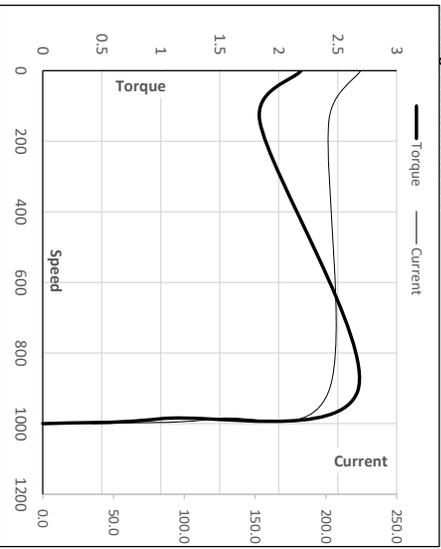
Performance vs Load Chart



Motor Speed Torque Data

Load Point	LR	P-Up	BD	Rated	NL
Speed	r/min 0	143	907	986	1000
Current	A 224.5	202.1	121.7	35.1	15.2
Torque	pu 2.2	1.8	2.7	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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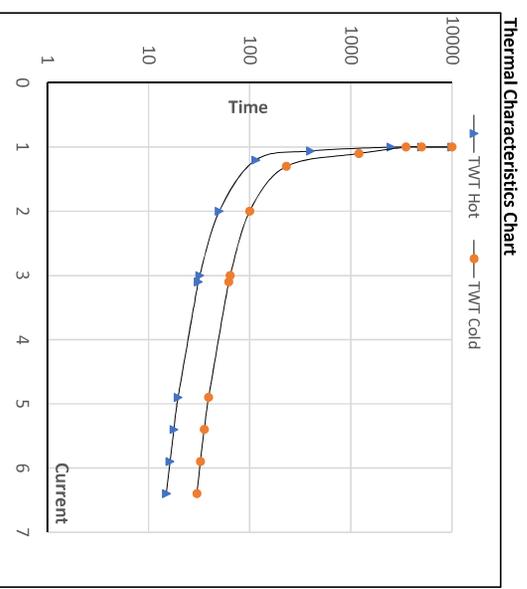


Model No. TCA18P3A3113GACD01

Enclosure	U	Δ /Y	f	P	P	I	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg·m ²]	[kg]
TEFC	415	Δ	50	18.5	25	35.1	986	18.41	180.68	IE3	50	S1	1000	0.6218	281

Motor Speed Torque Data

Load	FL	I ₁	I ₂	I ₃	I ₄	I ₅	LR	
TWT Hot	s	10000	50	32	27	19	17	15
TWT Cold	s	10000	100	64	55	37	35	30
Current	pu	1	2	3	4	5	5.5	6.4



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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