

# PRODUCT INFORMATION PACKET

Model No: TCA18P3A3111GACD01

Catalog No: TCA18P3A3111GACD01

18.5 kW General Purpose Low Voltage IEC Motor, 3 phase, 1000 RPM, 415 V, 200L Frame, TEFC  
Cast Iron IE3 Efficiency Motors





### Nameplate Specifications

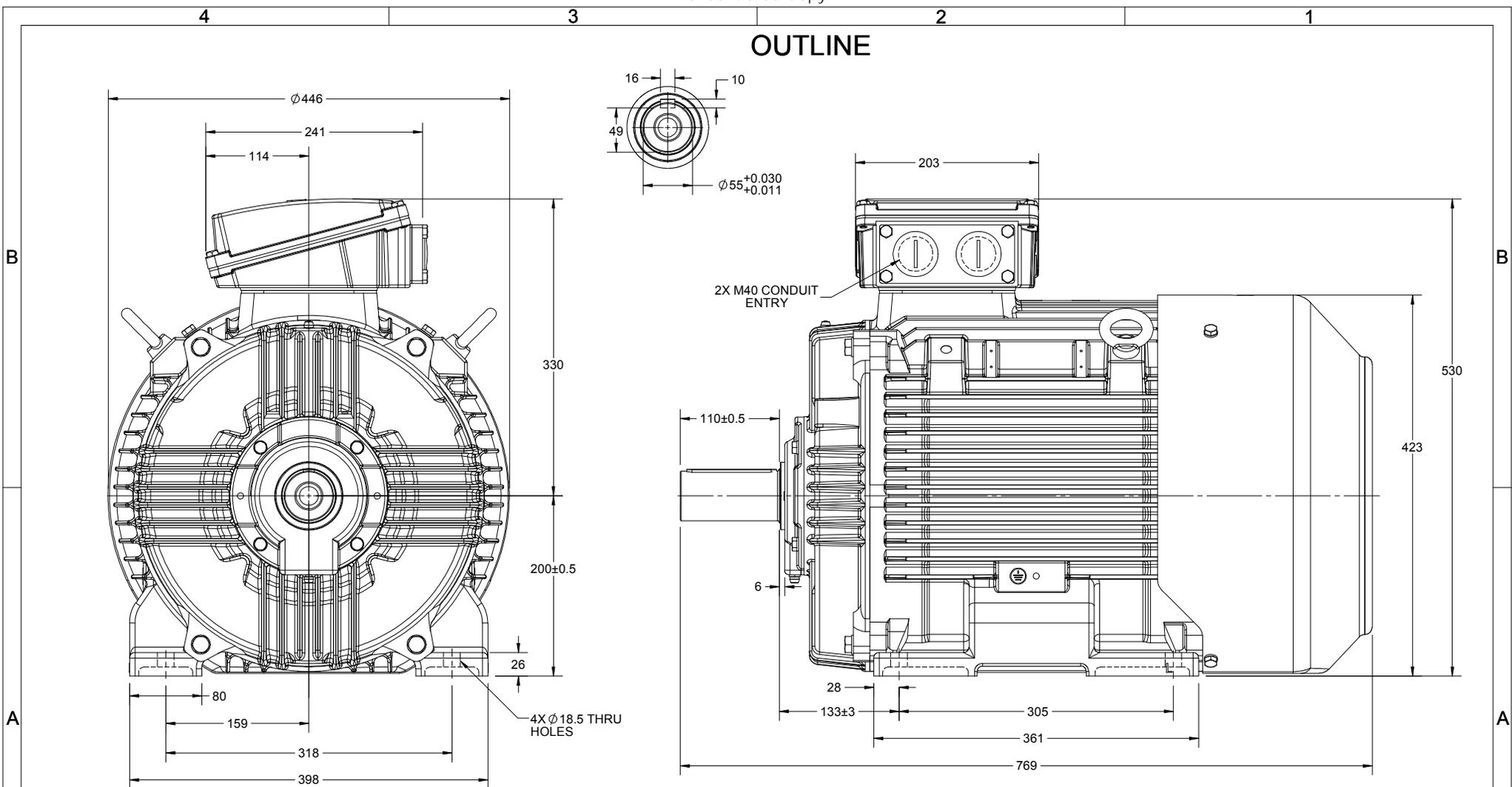
Output HP	<b>25 Hp</b>	Output KW	<b>18.5 kW</b>
Frequency	<b>50 Hz</b>	Voltage	<b>415 V</b>
Current	<b>35.1 A</b>	Speed	<b>986 rpm</b>
Service Factor	<b>1</b>	Phase	<b>3</b>
Efficiency	<b>91.7 %</b>	Power Factor	<b>0.8</b>
Duty	<b>S1</b>	Insulation Class	<b>F</b>
Frame	<b>200L</b>	Enclosure	<b>Totally Enclosed Fan Cooled</b>
Ambient Temperature	<b>50 °C</b>	Drive End Bearing Size	<b>6312</b>
Opp Drive End Bearing Size	<b>6212</b>	UL	<b>No</b>
CSA	<b>No</b>	CE	<b>Yes</b>
IP Code	<b>55</b>		

### Technical Specifications

Electrical Type	<b>Squirrel Cage</b>	Starting Method	<b>Direct On Line</b>
Poles	<b>6</b>	Rotation	<b>Bi-Directional</b>
Mounting	<b>B3</b>	Motor Orientation	<b>Horizontal</b>
Drive End Bearing	<b>C3</b>	Opp Drive End Bearing	<b>C3</b>
Frame Material	<b>Cast Iron</b>	Shaft Type	<b>Keyed</b>
Overall Length	<b>769 mm</b>	Frame Length	<b>370 mm</b>
Shaft Diameter	<b>55 mm</b>	Shaft Extension	<b>110 mm</b>
Assembly/Box Mounting	<b>Top</b>		
Outline Drawing	<b>0220000342</b>	Connection Drawing	<b>8442000085</b>

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# OUTLINE



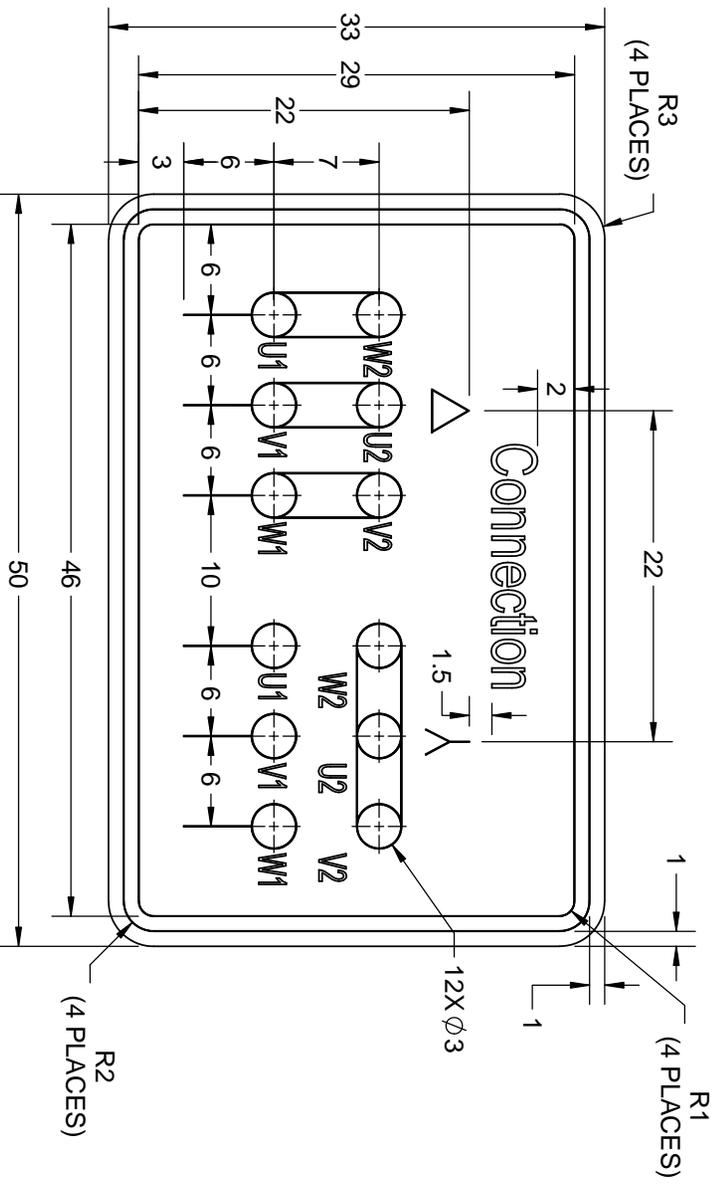
DRAWING REVISION D	REVISION BY NIV	DATE 16/04/2019
ECO ECO-0165600	APPROVED BY SR	DATE 16/04/2019
ECO DESCRIPTION UPDATED MODEL		
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DRAWN BY SDV	<b>marathon</b> Motors
DATE 17/04/2014	
APPROVED BY SBD	DESCRIPTION <b>OUTLINE</b> 200L FR-B3 MTG. MOTOR TYPE: TCA/QCA
DATE 17/04/2014	MATERIAL PROCESS/FINISH
REFERENCE	SIZE B
THIRD ANGLE PROJECTION	DRAWING NUMBER <b>0220000342</b>
	SHEET 1 OF 1

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DRAWING REVISION	REVISION BY	DATE
A	SN	13/01/2017
ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0-6	±0.1
	>6-30	±0.2
	>30-120	±0.3



- NOTES:
1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
  2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
  3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

DRAWN BY SN		DESCRIPTION <b>REGAL</b> ™ Regal Beloit America, Inc.	
DATE 16/12/2016		DATE 16/12/2016	
APPROVED BY SBD		MATERIAL	
DATE 16/12/2016		PROCESS/FINISH	
REFERENCE		SIZE A	
THIRD ANGLE PROJECTION		DRAWING NUMBER 8442000085	
		SHEET 1 OF 1	

Model No. TCA18P3A3111GACD01

U (V)	Δ / Y Conn	f (Hz)	P		I		n (RPM)	T (Nm)	IE Class	% EFF at __ load				PF at __ load			I <sub>L</sub> /I <sub>N</sub> [pu]	T <sub>M</sub> /T <sub>N</sub> [pu]	T <sub>L</sub> /T <sub>N</sub> [pu]
			[kW]	[hp]	[A]	[hp]				5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL			
415	Δ	50	18.5	25	35.1	986	180.68		IE3	-	91.7	91.7	92.1	0.8	0.75	0.63	6.4	2.2	2.7

Motor type	TCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	200L	Motor weight - approx.	281 kg
Duty	S1	Gross weight - approx.	311 kg
Voltage variation *	± 10%	Motor inertia	0.6218 kgm <sup>2</sup>
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level ( 1meter distance from motor)	62 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +50 °C	Type of coupling	Direct
Temperature rise (by resistance)	70 [ Class B ] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	-
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball bearing	Accessory - 3	-
DE / NDE bearing	6312 C3 / 6212 C3	Terminal box position	TOP
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 50mm <sup>2</sup> /2 x M40 x 1.5
Type of grease	Shell Gadus S5 V100 or Equivalent	Auxiliary terminal box	NA

I<sub>L</sub>/I<sub>N</sub> - Locked Rotor Current / Rated Current

T<sub>M</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

T<sub>L</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque

**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	-	IS 12615 : 2018	-	-	-

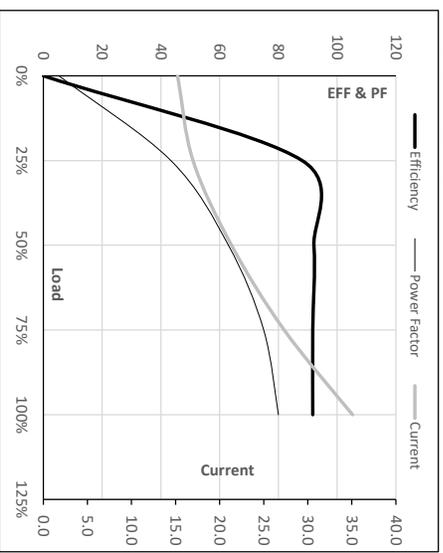
Model No. TCA18P3A3111GACD01

Enclosure	U [V]	$\Delta$ /Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb Temp [°C]	Duty	Elevation [m]	Inertia [kg·m <sup>2</sup> ]	Weight [kg]
TFC	415	$\Delta$	50	18.5	25	35.1	986	18.42	180.68	IE3	50	S1	1000	0.6218	281

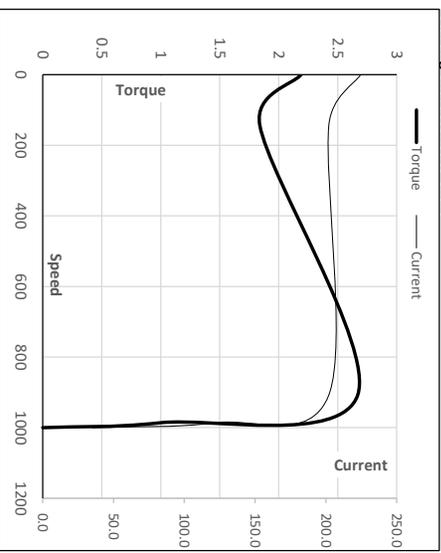
**Motor Load Data**

Load Point	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A 15.2	17.0	21.4	27.3	35.1	
Torque	Nm 0.0	44.7	89.7	135.0	180.7	
Speed	r/min 1000	997	993	990	986	
Efficiency	% 0.0	88.1	92.1	91.7	91.7	
Power Factor	% 5.3	43.4	63.0	75.0	80.0	

**Performance vs Load Chart**



**Starting Characteristics Chart**



**Motor Speed Torque Data**

Load Point	LR	P-Up	BD	Rated	NL
Speed	r/min 0	143	907	986	1000
Current	A 224.5	202.1	121.7	35.1	15.2
Torque	pu 2.2	1.8	2.7	1	0

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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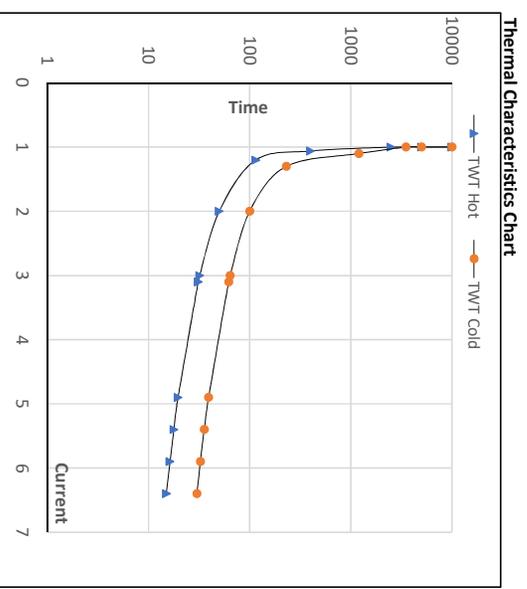


Model No. TCA18P3A3111GACD01

Enclosure	U	Δ / Y	f	P	P	I	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
(V)	415	Δ	50	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]	S1	[m]	[kg·m <sup>2</sup> ]	[kg]
TEFC				18.5	25	35.1	986	18.41	180.68	IE3	50	S1	1000	0.6218	281

**Motor Speed Torque Data**

Load	FL	I <sub>1</sub>	I <sub>2</sub>	I <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR	
TWT Hot	s	10000	50	32	27	19	17	15
TWT Cold	s	10000	100	64	55	37	35	30
Current	pu	1	2	3	4	5	5.5	6.4



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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