

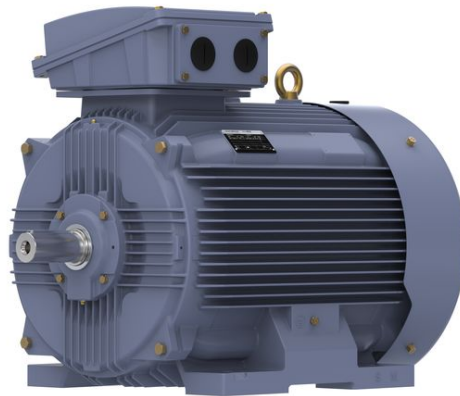
PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: TCA1323A3111GACD01

Catalog No: TCA1323A3111GACD01

132.0 kW General Purpose Low Voltage IEC Motor, 3 phase, 1000 RPM, 415 V, 315L Frame, TEFC
Cast Iron IE3 Efficiency Motors



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REGAL

Nameplate Specifications

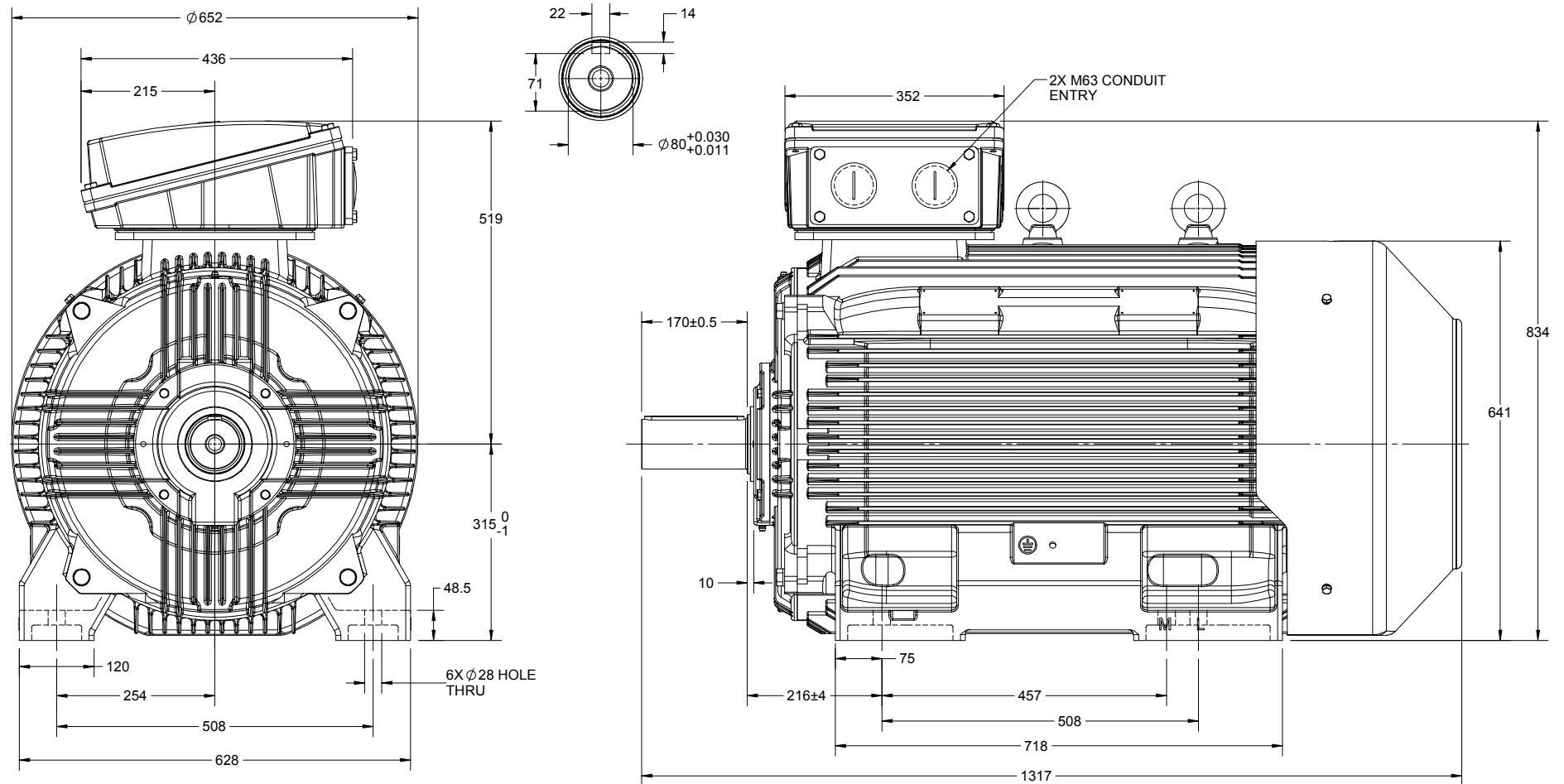
Output HP	175 Hp	Output KW	132.0 kW
Frequency	50 Hz	Voltage	415 V
Current	234.8 A	Speed	991 rpm
Service Factor	1	Phase	3
Efficiency	95.4 %	Power Factor	0.82
Duty	S1	Insulation Class	F
Frame	315L	Enclosure	Totally Enclosed Fan Cooled
Ambient Temperature	50 °C	Drive End Bearing Size	6319
Opp Drive End Bearing Size	6319	UL	No
CSA	No	CE	Yes
IP Code	55		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1317 mm	Frame Length	840 mm
Shaft Diameter	80 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Top		
Connection Drawing	8442000085	Outline Drawing	0231500895

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OUTLINE



DRAWING REVISION C	REVISION BY NIV	DATE 14/05/2019
ECO ECO-0165600	APPROVED BY SR	DATE 14/05/2019
ECO DESCRIPTION MODEL UPDATED		
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DRAWN BY JOY		
DATE 18/07/2014		
APPROVED BY SBD	DESCRIPTION OUTLINE FR-315L-B3 MTG. MOTOR TYPE: TCA/QCA	
DATE 18/07/2014		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0231500895
		SHEET 1 OF 1

DRAWING REVISION		REVISION BY	DATE
A		SN	13/01/2017
ECO	ECO-0116390	APPROVED BY	DATE
		SBD	13/01/2017
ECO DESCRIPTION			
NEW DRAWING RELEASE			

GEOMETRIC TOLERANCE		
LINEAR DIM	>0-6	±0.1
	>6-30	±0.2
	>30-120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

DRAWN BY		SN	Regal Beloit America, Inc.	
DATE		16/12/2016	DESCRIPTION	
APPROVED BY		SBD	CONN DIAGRAM-NAMEPLATE	
DATE		16/12/2016	MATERIAL	
REFERENCE			PROCESS/FINISH	
THIRD ANGLE PROJECTION		A	SIZE	
			DRAWING NUMBER	
			8442000085	
			SHEET	
			1 OF 1	

8WD.442.2017

Model No. TCA1323A3111GACD01

U (V)	Δ / Y Conn	f (Hz)	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I _a /I _N [pu]	T _a /T _N [pu]	T _b /T _N [pu]
415	Δ	50	132	175	234.8	991	1257.94	IE3	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	5.7	2.0	2.4

Motor type	TCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	315L	Motor weight - approx.	1099 kg
Duty	S1	Gross weight - approx.	1144 kg
Voltage variation *	± 10%	Motor inertia	5.6049 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.8 mm/s
Design	N	Noise level (1meter distance from motor)	66 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +50 °C	Type of coupling	Direct
Temperature rise (by resistance)	70 [Class B] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	-
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball bearing	Accessory - 3	-
DE / NDE bearing	6319 C3 / 6319 C3	Terminal box position	TOP
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 240mm ² /2 x M63 x 1.5
Type of grease	Shell Gadus S5 V100 or Equivalent	Auxiliary terminal box	NA

I_a/I_N - Locked Rotor Current / Rated CurrentT_b/T_N - Breakdown Torque / Rated TorqueT_a/T_N - Locked Rotor Torque / Rated Torque**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	-	IS 12615 : 2018	-	-	-



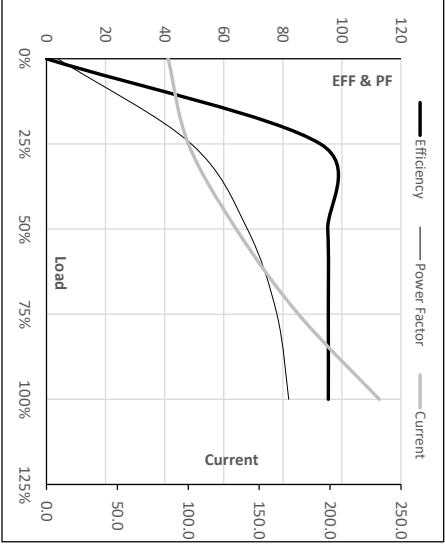
Model No. TCA1323A3111GACD01

Enclosure	U [V]	Δ / Y Com	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg·m ²]	Weight [kg]
TEFC	415	Δ	50	132	175	234.8	991	128.27	1257.94	IE3	50	S1	1000	5.6049	1099

Motor Speed Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	85.8	100.1	133.8	177.7	234.8	
Torque	Nm	0.0	312.3	626.0	941.1	1257.9	
Speed	r/min	1000	998	996	993	991	
Efficiency	%	0.0	92.7	95.2	95.4	95.4	
Power Factor	%	3.8	49.0	68.0	78.0	82.0	

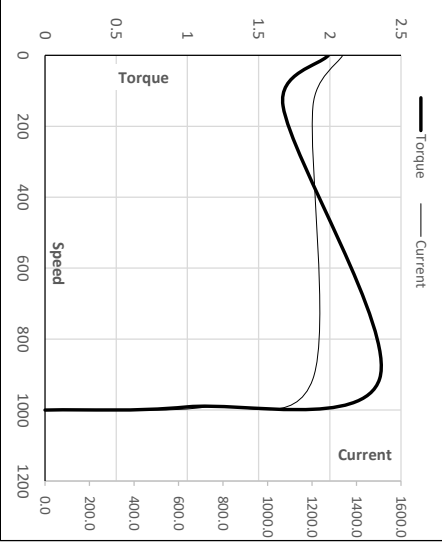
Performance vs Load Chart



Motor Speed Torque Data

Load Point	LR	P-Up	BD	Rated	NL	
Speed	r/min	0	143	912	991	1000
Current	A	1338.1	1204.3	727.3	234.8	85.8
Torque	pu	2.0	1.7	2.4	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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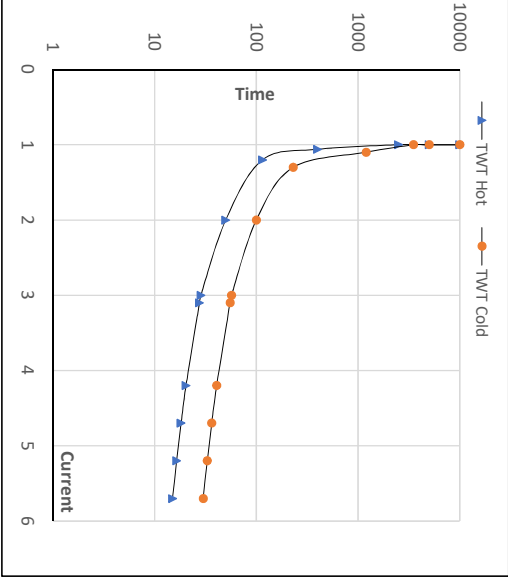
Model No. TCA1323A3111GACD01

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg·m ²]	Weight [kg]
TEFC	415	Δ	50	132	175	234.8	991	128.18	1257.94	IE3	50	S1	1000	5.6049	1099

Motor Speed Torque Data

Load	FL	I_1	I_2	I_3	I_4	I_5	LR	
TWT Hot	s	10000	50	29	25	17	16	15
TWT Cold	s	10000	100	57	50	35	31	30
Current	pu	1	2	3	4	5	5.5	5.7

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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