

PRODUCT INFORMATION PACKET

Model No: SCA18P2A3111GAAD01

Catalog No: SCA18P2A3111GAAD01

18.5kW, General Purpose Low Voltage IEC Motor, 3 phase, 4 Pole, 415V, B3, 50Hz, 91.2%, 180M Frame, TEFC
Cast Iron IE2 Efficiency Motors



Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	415 V
Current	32.4 A	Speed	1469 rpm
Service Factor	1	Phase	3
Efficiency	91.2 %	Power Factor	0.87
Duty	S1	Insulation Class	F
Frame	180M	Enclosure	Totally Enclosed Fan Cooled
Ambient Temperature	50 °C	Drive End Bearing Size	6311
Opp Drive End Bearing Size	6211	UL	No
CSA	No	CE	Yes
IP Code	55		

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	712 mm	Frame Length	328 mm
Shaft Diameter	48 mm	Shaft Extension	110 mm
Assembly/Box Mounting	TOP		
Connection Drawing	8442000085	Outline Drawing	0218000832

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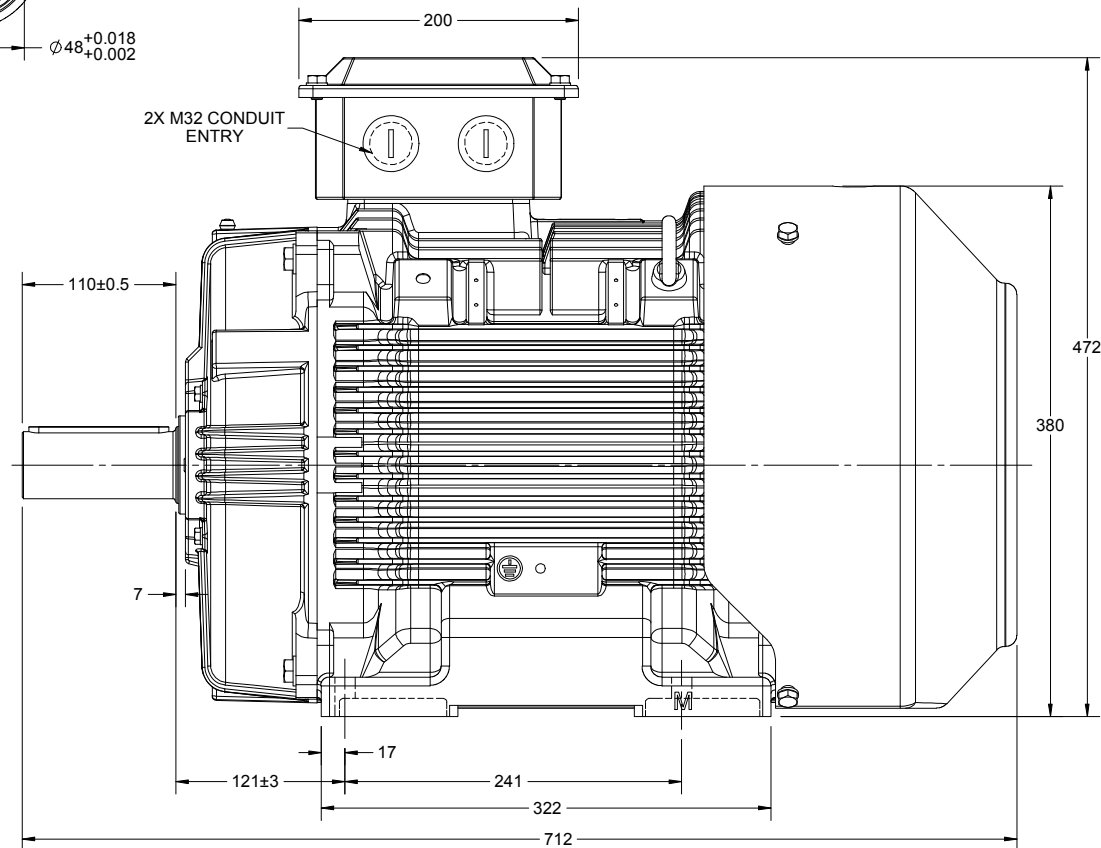
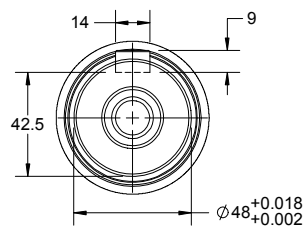
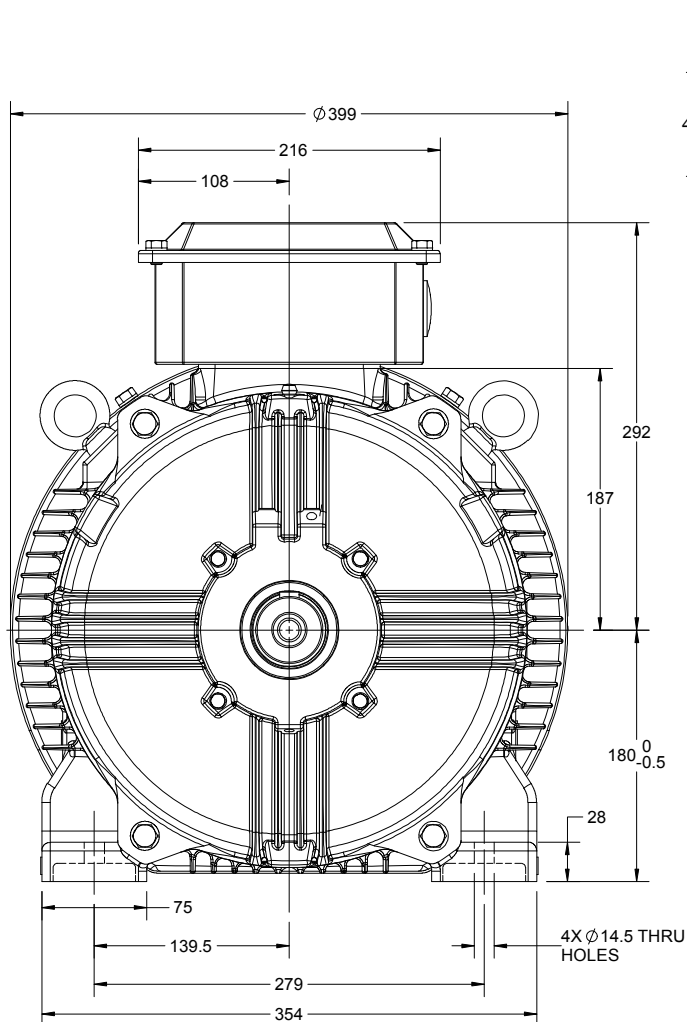
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A

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DRAWING REVISION B	REVISION BY LK	DATE 27/06/2019
ECO-0169536	APPROVED BY SR	DATE 27/06/2019
ECO DESCRIPTION MODEL UPDATED AS PER NEW 3D STRUCTURE		
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DRAWN BY NIV
DATE 20/03/2018
APPROVED BY JAY
DATE 20/03/2018
REFERENCE

THIRD ANGLE
PROJECTION

DESCRIPTION OUTLINE 180M FR-B3 MTG. MOTOR TYPE: SCA	
MATERIAL	PROCESS/FINISH
SIZE B	DRAWING NUMBER 0218000832
SHEET 1 OF 1	

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DRAWING REVISION		REVISION BY	DATE
A		SN	13/01/2017
ECO	ECO-0116390	APPROVED BY	DATE
		SBD	13/01/2017
ECO DESCRIPTION			
NEW DRAWING RELEASE			

GEOMETRIC TOLERANCE		
LINEAR DIM	>0-6	±0.1
	>6-30	±0.2
	>30-120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

DRAWN BY		SN	Regal Beloit America, Inc.	
DATE		16/12/2016		
APPROVED BY		SBD		
DATE		16/12/2016		
REFERENCE		MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION		SIZE	DRAWING NUMBER	SHEET
		A	8442000085	1 OF 1

Model No. SCA18P2A3111GAAD01

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I _a /I _N [pu]	T _k /T _N [pu]	T _k /T _N [pu]
415	Δ	50	18.5	25	32.4	1469	121.22	IE2	S/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	5.7	2.2	2.8

Motor type	SCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	180M	Motor weight - approx.	201 kg
Duty	S1	Gross weight - approx.	221 kg
Voltage variation *	± 10%	Motor inertia	0.1527 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level (1meter distance from motor)	72 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +50 °C	Type of coupling	Direct
Temperature rise (by resistance)	70 [Class B] K	LR withstand time (hot/cold)	6/10 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	-
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6311-2Z / 6211-2Z	Terminal box position	TOP
Lubrication method	Greased for life	Maximum cable size/conduit size	1R x 3C x 35mm ² /2 X M32 x 1.5
Type of grease	NA	Auxiliary terminal box	NA

I_a/I_N - Locked Rotor Current / Rated CurrentT_k/T_N - Breakdown Torque / Rated TorqueT_k/T_N - Locked Rotor Torque / Rated Torque
NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-



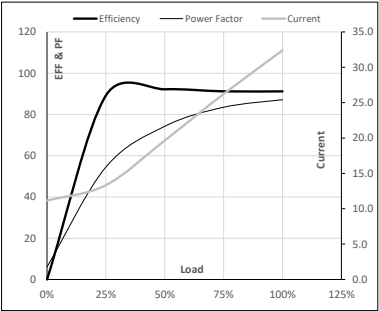
Model No. SCA18P2A3111GAAD01

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg·m ²]	Weight [kg]
TEFC	415	Δ	50	18.5	25	32.4	1469	12.36	121.22	IE2	50	S1	1000	0.1527	201

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	11.2	13.3	19.7	26.2	32.4	
Torque	Nm	0.0	29.8	59.9	90.4	121.2	
Speed	r/min	1500	1493	1485	1477	1469	
Efficiency	%	0.0	89.2	92.2	91.2	91.2	
Power Factor	%	6.1	54.5	74.3	83.5	87.1	

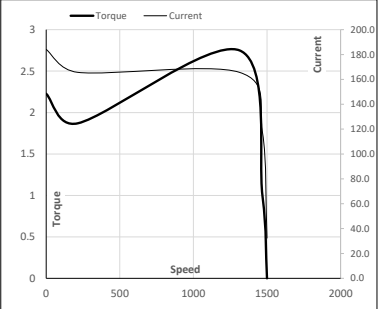
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	214	1313	1469	1500
Current	A	184.1	165.7	117.6	32.4	11.2
Torque	pu	2.2	1.9	2.8	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

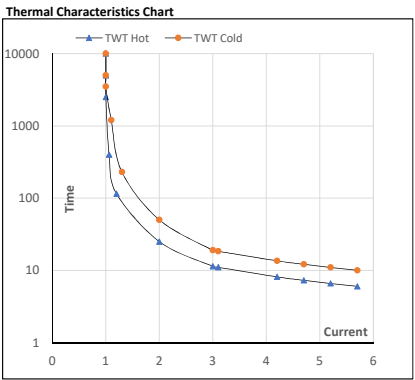
Issued By
Issued Date

REGAL

Model No. SCA18P2A3111GAAD01

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg·m ²]	Weight [kg]
TEFC	415	Δ	50	18.5	25	32.4	1469	12.36	121.22	IE2	50	S1	1000	0.1527	201

Motor Speed Torque Data								
Load	FL	I ₁	I ₂	I ₃	I ₄	I ₅	LR	
TWT Hot	s 10000	25	11	9	8	7	6	
TWT Cold	s 10000	50	19	13	12	11	10	
Current	pu	1	2	3	4	5	5.5 5.7	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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